



喬 鎧 興 業 有 限 公 司
台 灣 克 立 崙 科 技 有 限 公 司



Polyester Wiper UP 9



喬 鎧 興 業 有 限 公 司

台 灣 克 立 崙 科 技 有 限 公 司

為何選擇UP9



- * 從布料生產->篩選->裁切->清洗->包裝，全由單一原廠完成，非市面上僅清洗或僅裁切的加工廠推出。
- * 原廠為日、星、馬合資之外資廠，非一般陸廠。
- * 原廠通過ISO認證，且穩定供貨給WD、Seagate、TOSHIBA等世界大廠。
- * 自有的超純水系統、Class 10/100 Cleanroom、以及完善的品質檢測實驗室。
- * 低離子釋出、低Particle Count值、高吸水性與速率。



喬 鎧 興 業 有 限 公 司
台 灣 克 立 崙 科 技 有 限 公 司

原 廠 簡 介



- * Established September 2004
- * More than USD 3 million Investment
- * At Present – 240 employees
- * Sales Network more than 10 countries
- * Jointly owned by KOSSAN Malaysia ,
MIDORI Japan & INOUT Singapore Companies

Taiwan Clean Room Technology CO. LTD.



喬 鎧 興 業 有 限 公 司

台 灣 克 立 崙 科 技 有 限 公 司

原 廠 設 備



- * ISO 9001 / ISO 14000 Certified
- * Class 10/100 Cleanroom Manufacturing Facilities
- * EDI Purified Water System (According to Seagate spec)
- * Class 1000 Testing Laboratory
 - > Performance Characteristic Testing
 - > Contamination Characteristic Testing



Taiwan Clean Room Technology CO. LTD.



喬 鐙 興 業 有 限 公 司

台灣 喬 鐙 興 業 有 限 公 司

CERTIFICATION

TUV CERT

CERTIFICATE

The TÜV CERT Certification Body of TÜV NORD CERT GmbH certifies in accordance with TÜV CERT procedures that

DONG GUAN CLEANERA CLEANROOM PRODUCTS CO., LTD.
Guanghui Industrial Area, DongCheng Technology Park, DongCheng District, Dongguan City Guangdong Province, P.R.China
has established and applies a quality management system for

Manufacture and Sales of Wipers and Facemasks

An audit was performed, Report No. 254232006
Proof has been furnished that the requirements according to **ISO 9001 : 2000** are fulfilled.
The certificate is valid until **02 May 2009**
Certificate Registration No. 04 194 08301

ISO 9001:2000

ISO14001:2004

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Proof has been furnished that the requirements according to **ISO 14001 : 2004** are fulfilled.
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Certificate Registration No. 04 194 08301

ISO 14001:2004

ISO9001:2008

TC

Certificate

Dear Official Correspondent:

This document provides notification of the registration number assigned to your establishment:

Establishment Name: DongGuan Cleanera Cleanroom Products Co.,LTD
Establishment Address: Guanghui Industrial Area,DongCheng Technology Park,DongCheng District,Dongguan City

USER NAME: CLEANERA11
ID: 0077579
Owner/Operator NO.: 300234029

Listing Number	Listing Status	Product Code (C)	Device Name
D507936	Active	LVU	ACCESSORY,SURGICAL APPAREL

Responsibilities of a U.S. Agent
The responsibilities of the U.S. agent are limited and include:
• responding to questions concerning the foreign establishment's devices that are imported or offered for import into the United States,
• assisting FDA in scheduling inspections of the foreign establishment and
• if FDA is unable to contact the foreign establishment directly or expeditiously, FDA may provide information or documents to the U.S. agent, and such an action shall be considered to be equivalent to providing the same information or documents to the foreign establishment.

Please note that the U.S. agent has **no responsibility** related to reporting of adverse events under the Medical Device Reporting regulation (21 CFR Part 803), or submitting 510(k) Premarket Notifications (21 CFR Part 807, Subpart E).

Date: Nov. 2, 2010

FDA registration

EC Declaration of Conformity

DongGuan CleanEra Cleanroom Products CO., LTD
Guanghui Industrial Area, DongCheng Technology Park, DongGuan City, China

The following products have been tested by us in the listed laboratory and found to conform with the European Community Medical Device Directive 93/42/EEC. Assessment of compliance of the product with the requirements was based on the following standards:

EN 14683:2005

Product: **Cleanroom 3-ply SBPP Mask**
Model No.: **M-SMB343**
Manufacturer:

The statement is based on a single evaluation of one sample of above mentioned products. It does not imply an assessment of the whole production and does not prevent the use of the rest of lot. Each manufacturer should ensure that all product in future production are in conformity with the product sample detailed in this report. The applicant should hold the above document report at disposal of the competent of the rest.

CE

After inspection of the necessary technical documentation as well as the conformity declaration the signed CE marking can be affixed on the product.
Other relevant documents here to be attached.

Marka License No.: ACT09081611
First Test Report: 68.5.13.10.2800.208
Issued Date: 2008-08-16

Approved by: ACT Product Service Co., Ltd.

CE EN14683:2005

NELSON LABORATORIES

Synthetic Blood Resistance Test per AS4381 Final Report

Test Article: M-SBPP343E
Laboratory Number: 0614623
Study Received Date: 14/06/2011
Test Procedure(s): Protocol Number: 201100663 Rev 01

Summary: This procedure was performed to evaluate surgical face masks and other types of protective clothing materials designed to protect against blood penetration. The purpose of this procedure is to simulate an arterial spray and evaluate the effectiveness of the test article in protecting the user from possible exposure to blood and other body fluids. The objective was to spray one surface of the face of the capsule at 30.5 cm. A test volume of 2 mL of synthetic blood was dispensed. This test method was designed to comply with Australian Standard AS4381 Appendix 7. If a test method involves a sterile water test.

Number of Test Articles Tested	32		
Number of Test Articles Passed	32		
Flow Challenge	Minimum of 4 hours @ 21°C and 89 ± 2% relative humidity (RH) Test Conditions: 21°C and 20% RH		
Results:	Test Pressure: 120 mm Hg		
Test Article Number	Synthetic Blood Penetration	Test Article Number	Synthetic Blood Penetration
1	None Seen	None Seen	None Seen
2	None Seen	18	None Seen
3	None Seen	19	None Seen
4	None Seen	20	None Seen
5	None Seen	21	None Seen
6	None Seen	22	None Seen
7	None Seen	23	None Seen
8	None Seen	24	None Seen
9	None Seen	25	None Seen
10	None Seen	26	None Seen
11	None Seen	27	None Seen
12	None Seen	28	None Seen
13	None Seen	29	None Seen
14	None Seen	30	None Seen
15	None Seen	31	None Seen
16	None Seen	32	None Seen

Technical Reviewer: [Signature]
Study Director: [Signature]
WES M. FORTNER, B.S. (M) [Signature]
Study Completion Date: 10/06/2011

BFE / PFE Test

Guangzhou Industry Microbe Test Center

Report For Analysis

Test No.: W12011577
Date Received: June 29, 2011
Date Tested: July 02, 2011

Name of Sample	Origin of Sample	Destiny
Appellant	Dongguan Cleanera Cleanroom Products	Client
Quantity of Sample	Quantity of Sample	Test
Packing of sample	in bulk	Test

Method and Medium: (Technical Standard For disinfection) 2012-2-23.1

Item of Analysis: **Micro Integrated Internal Inoculation Test**

Standard Specification: **SANJIAO.13**

Test method: Hardly genes (pH: 7.0) were provided by the Guangzhou Medical Laboratory Animal Center. Weight about 25g. Confirmation number: NC16. Test: 20080808.

Medium: When primary plates were divided into a group. The area on one side was the bacterial culture of each test. Medium: When primary plates were divided into a group. The area on one side was the bacterial culture of each test. The area on the other side was the bacterial culture of each test. The area on the other side was the bacterial culture of each test. The area on the other side was the bacterial culture of each test.

Blank Value: [None]

Mask Irritation Test

SGS

Test Report

No.: 023200149980CHEM Date: SEP 29, 2010 Page: 1 of 3

DONGGUAN CLEANERA CLEANROOM PRODUCTS CO., LTD
DONGGUAN INDUSTRIAL AREA, DONGCHENG TECHNOLOGY PARK, DONGCHENG DISTRICT, DONGGUAN CITY, CHINA

Report on the submitted sample said to be: **CLEANERA NON-NOVEN WIPE**

SGS Ref No.: S21008068
Sample Receiving Date: SEP 20, 2010
Testing Report No.: TO-SEP 27, 2010

Test Method: (1) Lead content - With reference to EPA 3005B, 1996 & other acid digestion methods. (2) Mercury content - With reference to EPA 3052, 1996 & EPA 7473, 1996 & other acid digestion methods. (3) Hexavalent Chromium content - With reference to EPA 3060A, 1996 & EPA 7166B, 1992. Analysis was performed by Atomic Absorption Spectrometry & Inductively Coupled Plasma Atomic Emission Spectrometry (ICP-AES) & Direct Mercury analyzer & UV-VIS Spectrometry. (4) With reference to EPA 3040C & EPA 3050C. Analysis was performed by GC-MS.

Results: Please refer to next page.

Signal for end of batch of S21008068

Hong Hongbin, Leo
Sr. Engineer

SGS - ROHS

SFE SAE Technologies Development (Dongguan) Co., Ltd.

Testing Report

Subject: **3PLY Non-Viable Bio-aerosol (PFR) Filter Test (Inert Aerosol)**

Supervisor No.: 20110427076
Customer: **Dong Guan Cleanera Cleanroom Products Co., Ltd**
Address: **Guanghui Industrial Area, DongCheng Technology Park, DongCheng District, Dongguan City, China**
Applicant: **M. S. Technology Co., Ltd** Email: **ms@ms-tech.com**
Tel: **0752-88277420** Fax: **0752-2020099**
Date of Sample: **June 30, 2011** Date of Test: **July 05, 2011**

Sample Information: The following sample was submitted and identified as behalf of the client:
NucleoCensus 1 bag

Testing Method:
1. The program was set to measure and read the sample for 10 minutes.
2. Engineer to adjust need to be did and transfer the results to the required page, let it process completely and read the results.
3. Check the results in EXI due to do STD analysis.

Exponential Equipment:
1. BAKTECH BC-2 Microbiometer with the mobility of 0.5 µm (SI 40-030-0000).
2. NUCLEO-CENTURION (SI 41-040-0000).

Result:

Item	NY5	Reference of	Accept	OK/EP	Test Result
Microbial	0.1	Not detected	Not detected	Not detected	Not detected

Approved by: [Signature] Date: 04/08/2011
Checked by: [Signature] Date: 04/08/2011
Approved by: [Signature] Date: 04/08/2011

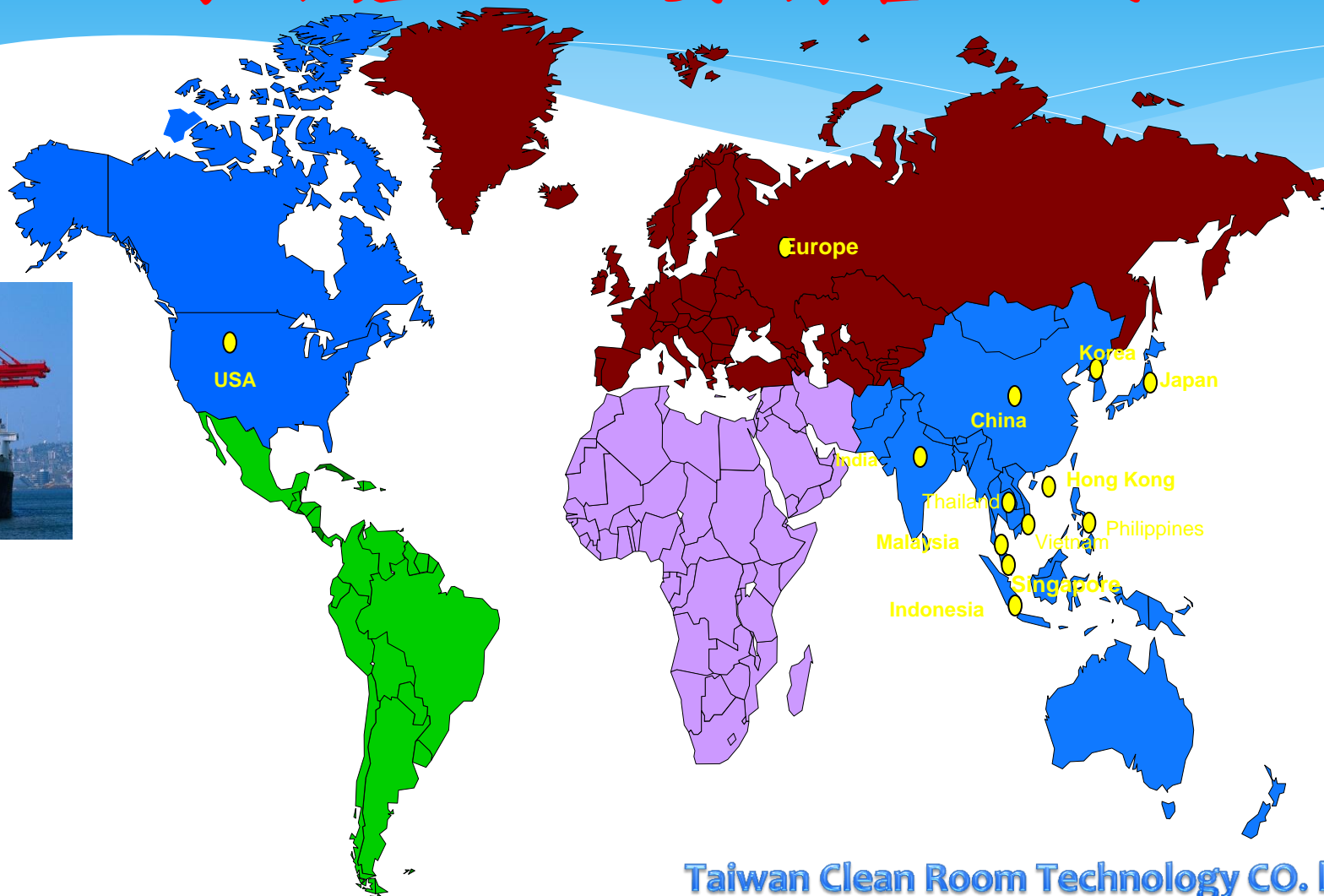
Third Party Test



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原 廠 產 品 主 要 銷 售 區 域



Taiwan Clean Room Technology CO. LTD.

(2 China branch offices, 9 distributors in S.E Asia)



喬鎧興業有限公司

台灣克立崙科技有限公司

原廠製造能力



* Capabilities

- + Class 10/100 Cleanroom
- + Full Contamination Test Report For Every Lots of Finished Products
- + Producing sizes as small as 2cm x 2cm

* Production Capacity

- Est. 15 mil pcs / month
(Various models and sizes)



Taiwan



喬鎧興業有限公司

台灣克立崙科技有限公司

Wiper 生產流程

Incoming
Material
Inspection

Slitting

Sheeting

Washing

Drying

Packing

Outgoing
Material
inspection





喬鎧興業有限公司

台灣克立崙科技有限公司

原廠Wiper 主要應用產業

- * *High Requirement of Cleaning Performance*
- * *Cleaning of sensitive surfaces(No scratches)*

Industries

- * *Electronics Industries*
- * *Telecommunication Industries*
- * *Display Industries*
- * *Automobiles*
- * *IT Industries*
- * *Semi component industries*



喬鎧興業有限公司

台灣克立崙科技有限公司

確保品質的超純水與清洗系統

Manufacturing EDI System



Wiper (Laundry & Setting)



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台 灣 克 立 崙 科 技 有 限 公 司

品質檢測能力



- * Class 1000 Cleanroom
- * Full Range of Contamination Testing Instruments
- * Test Standard
 - + Seagate Technology
 - + Western Digital
 - + IEST
 - + SAE Test





喬 鎧 興 業 有 限 公 司

離子檢測、光譜、APC、



IC- Ionic Chromatography

LPC



FTIR- Fourier Transfer Infra-Red



APC – Air Particles Count



LPC – Liquid Particles Count



喬 鎧 興 業 有 限 公 司

台 灣 克 立 崙 科 技 有 限 公 司

UP9 產品特性



- * 100% Polyester 9"x9" wiper
- * 75D36F
- * 不含硅油，DOP
- * 通過 RoHS 檢測
- * 超純水清洗與 Cleanroom 車間處理
- * 標準款雷射封邊
- * 高吸水性與速率

TEST ITEM	Sample Name	W-UP Series
	competition	台灣克立崙
	Material	100% Polyester
	Basic Weight(g/m2)	145
	Edge	
FT-IR	Silicone oil	ND
	DOP	ND
	Amide	ND
LPC(Counts/cm2) ≥0.5um		577
NVR(mg/g)	DI-Water	0.06
	IPA	0.2
IC(ug/g)	Fluoride	0.001
	Chloride	0.082
	Nitrite	0.032
	Bromide	0.002
	Nitrate	0.047
	Phosphate	0.002
	Sulfate	0.110
	Total anion	0.275
Absorbency(ml/m2)		445

台灣克立崙科技

感謝您的支持！

克立崙科技為喬鏡興業的關係企業
專營-英國 Bullers 測溫環、無塵無菌室專用衣鞋帽耗材等

高雄市仁武區赤山里澄仁西街331號

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Taiwan Clean Room Technology CO. LTD.